



Safety Precautions

1

The products in this manual are industrial products and are all open-type housing designs. It is essential to install these products within a control cabinet that is safeguarded against dust, moisture, and accidents such as electric shocks or physical impacts. Additionally, protective measures must be taken to prevent malfunctions or damage caused by improper operation or accidents involving non-maintenance personnel. Failure to do so may lead to serious risks to personnel safety and potential loss of property.

M

Please refer to the M series hardware manual for more detailed information.

Model Identification

1	2	3	4	5	6
	MIB	MA		BD	IIII
	Product name)	Series model		Fixed suffix)	
HC	Hechuan Technology)	2AD+1DA (Analog 2AD+1DA)		BD	BD Optional BD card)
	Expansion card series	Fixed suffix)			Software/ Firmware customized code and other identifiers
MXB	M M-Series optional expansion	200 M200 M200 series optional card		XXXX	0-9/A-Z/ (N/A)

Application Model

Model)	Model)	Application Controller Model)		Brief Description of Expansion Item)
Analog expansion card	HCMXB-MA03-200-BD	HCM211-20MR-A HCM211-20 -A HCM211-20 -A HCM211-20 R-A		

CN

1. Terminal Description

Terminal description			Analog input wiring)*1	Analog output wiring)*2
1+ (Analog input channel 1+)	IN	VI1+		